



HANNA RUBBER COMPANY

Inspection Standard

Closed Cell Sheet Products **Pin Holes/Voids/Blister**

Allowable Defects

- All holes 1/16" diameter or less are acceptable.
- 10 holes 1/8" diameter or less are acceptable.
- 4 holes > 1/4" and < 1/2" per surface are acceptable.
- 2 holes > 1/2" and < 1" per surface are acceptable.
- Sheets with 2 holes 1" or larger will be considered seconds.
- Quality determination shall be made at the time of fabrication.

Blister, tears, cracks occurring outside of the advertised slab dimensions -3% are allowed.

Size variation side to side and end to end allowable if lowest dimension is within tolerance.

Any defects not sufficiently described in the above allowances will be negotiated.

All credits and allowances for defective materials must be reviewed by our quality team.