



HANNA RUBBER COMPANY

DURLON®

7925

Aramid with NBR Rubber Binder
Compressed Non-Asbestos Gasket Material
ASTM F104: F712120-A9B3E22K5L151M5

Durlon® 7925 is an economy grade general service gasket sheet material made with NBR (Nitrile Butadiene Rubber) binder for mild service in piping and equipment with applications in steam, hydrocarbons and refrigerants and an alternative when temperature and pressure conditions are below 500°F (260°C) and 1,200 psig (See PxT chart below for validation).

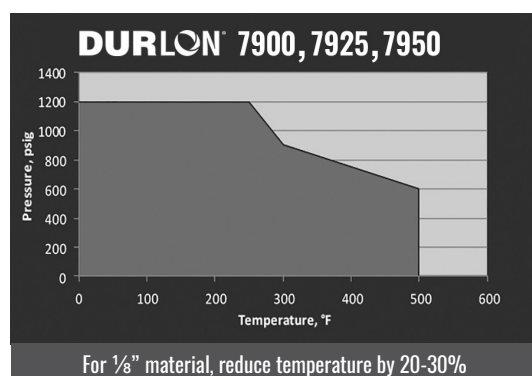
INDUSTRY APPLICATIONS:

- Chemical Processing
- General Industry
- Mining
- OEM Services
- Rail-Tank Car

Gasket Factors	1/16"	1/8"
m	3.0	3.2
Y psi (MPa)	3,347 (23.1)	3,385 (23.3)
G _y psi (MPa)	497 (3.4)	486 (3.4)
a	0.226	0.276
G _s psi (MPa)	3 (0.02)	0.4 (0.003)

Certifications

California Proposition 65	Compliant
RoHS Reach Declaration	Compliant



Physical Properties

Color 7900/7925/7950	Green
Fiber System	Aramid/Inorganic
Binder	NBR
Temperature: Min Max Continuous, Max	-40°C (-40°F) 371°C (700°F) 260°C (500°F)
Pressure, Max, bar (psi)	83 (1,200)
Density, g/cc (lbs/ft³)	1.7 (106)
Compressibility, %	7-17
Recovery, %	≥40
Creep Relaxation, %	20
Tensile Strength, MPa (psi)	11 (1,600)
Nitrogen Sealability ASTM 2378, cc/min	0.05
Fluid Resistance, ASTM F146 IRM 903 Oil 5hrs at 300°F Thickness Increase, % Weight Increase, % ASTM Fuel B 5hrs at 70°F Thickness Increase, % Weight Increase, %	0-15 15 0-10 12
Flexibility, ASTM F147	10x

Note: ASTM properties are based on 1/16" sheet thickness, except ASTM F38 which is based on 1/32" sheet thickness. This is a general guide only and should not be the sole means of accepting or rejecting this material. The data listed here falls within the normal range of product properties, but should not be used to establish specifications limits nor used alone as the basis of design. For applications above Class 300, contact our technical department.

Warning: Durlon® gasket materials should never be recommended when both temperature and pressure are at the maximum listed. Properties and applications stated are typical. No applications should be undertaken by anyone without independent study and evaluation for suitability. Never use more than one gasket in one flange joint and never reuse a gasket. Improper use or gasket selection could cause property damage and/or serious injury. Data reported is a compilation of field testing, field service reports and/or in-house testing. While the utmost care has gone into publishing the information contained herein, we assume no responsibility for errors. Specifications and information contained within are subject to change without notice. This edition cancels and obsoletes all previous editions.