

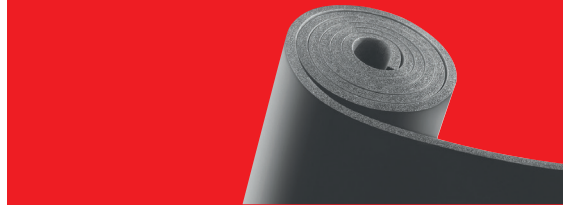


HANNA RUBBER COMPANY

# Specification Sheet

## K-FLEX ▶ INSUL-SHEET®

INSUL-SHEET®  
CLOSED CELL FLEXIBLE ELASTOMERIC  
FOAM INSULATION



### DESCRIPTION ▶

K-FLEX® INSUL-SHEET® is an NBR/PVC-based closed cell, flexible elastomeric foam insulation. It is environmentally-friendly as it is free of CFCs, HFCs, HCFCs, PBDEs, formaldehyde and fibers. An EPA-registered antimicrobial agent is incorporated into the product providing additional protection against mold, fungal and bacterial growth. It is UL GREENGUARD® Gold Certified for low VOC emissions.

### AVAILABILITY ▶

K-FLEX® INSUL-SHEET® is black in color and is available in flat sheet (3' x 4') or roll (4' wide) form in thicknesses of 1/8" up to 2". (The product is supplied skin-two-sides in 1/4" thickness and above).

### APPLICATION ▶

K-FLEX® INSUL-SHEET® is recommended for applications with service temperatures ranging from -297°F (-182°C) to +220°F (+104°C). For full adhesion applications (i.e. ductwork), the upper temperature limit is +200°F (+93°C). For applications below -40°F (-40°C), contact K-FLEX technical support. The product is used to retard heat gain and prevent condensation or frost formation on below-ambient applications, including utility and industrial process equipment, tanks, vessels, ducts and large OD pipes. It can be used with heat tracing tapes. It also retards heat loss from medium hot surfaces.

### OUTDOOR APPLICATION ▶

K-FLEX® INSUL-SHEET® is made from a UV-retardant elastomeric blend. For severe UV exposure (roof top applications), reduction of surface defects, or for optimum performance, K-FLEX® 374 Protective Coating, approved jacketing or K-FLEX Clad® is recommended.

### UNDERGROUND APPLICATIONS ▶

K-FLEX® INSUL-SHEET® is acceptable for use in buried applications using the same installation principles as above ground applications. For lines above the water table, use a clean fill such as sand (3"-5" layer) to protect the insulation before backfilling. For optimum performance, the lines should be encased in a conduit to protect them from problems associated with ground water intrusion and compaction. If a conduit is not used, the insulation thickness should be increased by one thickness size to compensate for compaction.

### INSTALLATIONS ▶

K-FLEX® INSUL-SHEET® is flexible (even at low temperatures), durable (non-fracturing and skin is resistant to tearing from handling and environment), safe to handle (non-dusting and non-abrasive), and lightweight for an efficient installation.

K-FLEX recommends that insulation is installed on non-operational systems with clean, dry surfaces in ambient conditions between 40°F and 100°F. Properly sized insulation sheets can be installed onto large OD round surfaces or flat surfaces. For round surfaces (piping or ductwork), the sheet should be wrapped (without stretching the insulation) around the pipe and sealed at the longitudinal seam with an approved contact adhesive. All seams, butt joints, termination points and open ends should be sealed with adhesive, making sure both surfaces to be joined are coated. For ductwork and equipment, 100% coverage of an approved contact adhesive should be used, making sure to coat both surfaces. Compression joints should be used on all butt edges.

Fittings (elbows, tees, p-traps) and special parts (flanges, valves, etc.) can be field-fabricated from insulation sheets. ASTM C1710, Installation Guide for Flexible Closed Cell Foams, and the K-FLEX Installation Manual should be used as comprehensive installation guides.

### RESISTANCE TO MOISTURE VAPOR FLOW ▶

The expanded closed cell structure and unique formulation inherently resists moisture vapor intrusion and is considered a Class 1 vapor retarder per ASHRAE. For most indoor applications, K-FLEX® INSUL-SHEET® needs no additional protection. Additional vapor barrier protection may be necessary when installed on cold surfaces that are exposed to continuous high humidity.

### FLAME AND SMOKE RATING ▶

K-FLEX® INSUL-SHEET® in thicknesses of 2" (50 mm) and below has a flame spread rating of 25 or less and a smoke development rating of 50 or less as tested to ASTM E84, "Surface Burning Characteristics of Building Materials". It is acceptable for duct/plenum applications, meeting the requirements of NFPA 90A/B.

Numerical flammability ratings alone may not define the performance of products under actual fire conditions. They are provided only for use in the selection of products to meet limits specified when compared to a known standard.

#### SPECIFICATION COMPLIANCE

- ASTM C534 Type 2, Grade 1
- ASTM D1056-00-2B1
- New York City MEA 186-86-M Vol. V
- USDA Compliant
- CFIA Compliant
- RoHS Compliant
- UL 94-5V Flammability Classification (#E300774)
- ASTM E84 25/50-rated (to 2") - tested to UL 723, NFPA 255 and CAN/ULC S102-03
- FMVSS 302
- FAR 25.853
- NFPA No. 101 Class A Rating
- NFPA 90A, 90B
- MIL-P-15280, Form S
- R-8 (2") meets IECC requirements for Outdoor Ductwork
- UL GREENGUARD® Gold Certified
- Meets energy code requirements of ASHRAE 90.1 and 189.1



**TECHNICAL DATA** ▶

PHYSICAL PROPERTIES	K-FLEX® INSUL-SHEET®	TEST METHODS
<b>Main Composition</b>	Flame-retarded NBR/PVC-based elastomeric foam	
<b>Thermal Conductivity (K) Btu-in/hr-Ft<sup>2</sup>-°F (W/mK)</b>	90°F (32°C) Mean Temp = 0.258 (0.0372) 75°F (24°C) Mean Temp = 0.245 (0.0353) 32°F (0°C) Mean Temp = 0.235 (0.0339)	ASTM C177
<b>Density</b>	3-6 lb/ft <sup>3</sup>	ASTM D1667
<b>Operating Temperature Range</b>	-40°F (-40°C) to +200°F (93°C)	ASTM C534
<b>Water Vapor Permeability (Dry Cup)</b>	<0.01 perm-in	ASTM E96
<b>Water Absorption (Volume Change)</b>	0%	ASTM C209
<b>Flame Spread / Smoke Development (up to 2" wall)</b>	<25/50	ASTM E84
<b>Flammability</b>	Self-Extinguishing	ASTM D635
<b>Dimensional Stability</b>	<7% Linear Shrinkage	ASTM C534
<b>Hot Surface Performance (250°F for 96 hours)</b>	No Cracking or Delamination	ASTM C411
<b>Ozone Resistance</b>	Pass	ASTM D1171
<b>Odor Emissions</b>	No Objectionable Odor	ASTM C1304
<b>Chemical/Solvent/Oil/Grease Resistance</b>	Good	Compatibility Data Available on Request
<b>Flexibility</b>	Excellent Pass: Cold Crack Test at -40°F (-40°C)	ASTM C534 ASTM D1056
<b>Mildew Growth Resistance/Air Erosion</b>	Pass	UL 181, ASTM G21
<b>Corrosion Risk</b>	pH neutral: 6.6±0.04	DIN 1988
<b>Leachable Chlorides</b>	<0.05% water-soluble chloride ions	DIN 1988
<b>UV / Weather Resistance<sup>1</sup></b>	Good	ASTM G90
<b>Sound Transmission Class (1")</b>	13	ASTM E90

\*For applications below -40°F (-40°C), contact K-FLEX technical support.

<sup>1</sup> Outdoor applications should be protected with an approved K-FLEX® coating or cladding for optimum performance.

**THICKNESS RECOMMENDATIONS (TO PREVENT CONDENSATION)**

SERVICE TEMPERATURE	50°F (10°C)			35°F (2°C)			0°F (-18°C)			-20°F (-29°C)		
	Mild	Normal	Severe	Mild	Normal	Severe	Mild	Normal	Severe	Mild	Normal	Severe
Surface Size												
Flat Surface or Pipe ≥48"	1/8"	1/2"	3/4"	1/4"	3/4"	1-1/2"	1/2"	1"	2"	3/4"	1-1/2"	2-1/2"

Thickness listed for the specified ranges will prevent condensation on indoor piping under the defined design conditions. Normal: 85°F and 70% R.H. Mild: Most air conditioned spaces and arid climates: 80°F and 50% R.H. Severe: Areas where excessive moisture is introduced or in poorly ventilated areas where the temperature may be depressed below the ambient: 90°F and 80% R.H. Contact K-FLEX technical support for additional information.

**SOUND ABSORPTION COEFFICIENTS AT FREQUENCY (Hz) (ASTM C423)**

THICKNESS	125	250	500	1000	2000	4000	NRC
1/2" (12mm)	0.03	0.02	0.06	0.10	0.22	0.27	0.10
1" (25mm)	0.00	0.07	0.13	0.59	0.20	-0.05	0.25
1-1/2" (38mm)	0.00	0.15	0.81	0.29	0.31	0.27	0.40
2" (50mm)	0.22	0.65	0.48	0.54	0.47	0.45	0.55

**"R" VALUES (ALL SIZES ARE NOMINAL)**

3/8"	1/2"	3/4"	1"	1-1/2"	2"
1.5	2	3	4	6	8