



HANNA RUBBER COMPANY

# DURLON® 8600

Aramid/Inorganic with SBR Rubber Binder  
Compressed Non-Asbestos Gasket Material  
ASTM F104: F712440-A9B3E24K5L152M5



Durlon® 8600 is a quality compressed sheet gasket material for use in process industries including pulp & paper, power, petrochemical as well as general industry where a “white” gasket material is often required when working with food & beverage, pharmaceutical and plastics.

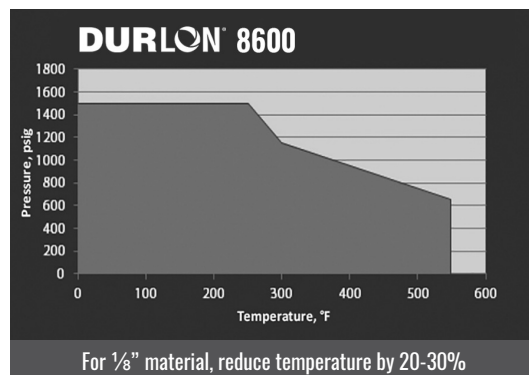
### INDUSTRY APPLICATIONS:

- Chemical Processing
- Food & Beverage
- General Industry
- Mining
- OEM Services
- Water & Wastewater

Gasket Factors	1/16"	1/8"
m	2.9	4.6
Y psi (MPa)	2,540 (17.5)	3,200 (22.1)
G <sub>b</sub> psi (MPa)	343 (2.4)	866 (5.9)
a	0.325	0.273
G <sub>s</sub> psi (MPa)	0.3 (0.002)	37 (0.255)

### Certifications

California Proposition 65	Compliant
RoHS Reach Declaration	Compliant



### Physical Properties

Color	White
Fiber System	Aramid/Inorganic
Binder	SBR
Temperature:	
Min	-40°C (-40°F)
Max	371°C (700°F)
Continuous, Max	287°C (548°F)
Pressure, Max, bar (psi)	103 (1,500)
Density, g/cc (lbs/ft <sup>3</sup> )	1.7 (106)
Compressibility, %	8-16
Recovery, %	45
Creep Relaxation, %	20
Tensile Strength, MPa (psi)	12.4 (1,800)
Nitrogen Sealability ASTM 2378, cc/min	0.05
Fluid Resistance, ASTM F146 IRM 903 Oil 5hrs at 300°F	
Thickness Increase, %	15-30
Weight Increase, %	30
ASTM Fuel B 5hrs at 70°F	
Thickness Increase, %	5-20
Weight Increase, %	30
Flexibility, ASTM F147	8x
Volume Resistivity ASTM D257, ohm-cm	4.2 x 10 <sup>13</sup>
Dielectric Breakdown ASTM D149, kV/mm (V/mil)	11.7 (297)

**Warning:** Durlon® gasket materials should never be recommended when both temperature and pressure are at the maximum listed. Properties and applications stated are typical. No applications should be undertaken by anyone without independent study and evaluation for suitability. Never use more than one gasket in one flange joint and never reuse a gasket. Improper use or gasket selection could cause property damage and/or serious injury. Data reported is a compilation of field testing, field service reports and/or in-house testing. While the utmost care has gone into publishing the information contained herein, we assume no responsibility for errors. Specifications and information contained in this flyer are subject to change without notice. This edition cancels and obsoletes all previous editions.

**Note:** ASTM properties are based on 1/16" sheet thickness, except ASTM F38 which is based on 1/32" sheet thickness. This is a general guide only and should not be the sole means of accepting or rejecting this material. The data listed here falls within the normal range of product properties, but should not be used to establish specifications limits nor used alone as the basis of design. For applications above Class 300, contact our technical department.