



HANNA RUBBER COMPANY

# Specification Sheet



## Rubatex R-27705

R-27705 is a high quality fast drying, quick setting, sprayable neoprene contact adhesive that has been designed to produce a strong permanent bond when used with a variety of porous and nonporous substrates. It is designated for a soft seam bond for wetsuit rubber.

R-27705 is a high heat resistant product that gives excellent adhesion to bond rubber, metal, wood, particle board, decorative laminates polystyrene bead board and many other substrates.

The product is used as a contact adhesive. After application to both substrates, the adhesive is dried until tacky to the touch but does not transfer to the finger. The substrates are then matched and sufficient pressure is applied to make a satisfactory bond.

R-27705 is flammable and as such bears a red caution label. Gallons 4 per case. 5 Gallon pail.

## Typical Properties

**Color:** Black

**Base:** Neoprene Rubber

**Solvent:** Aromatic/Ketone/aliphatic blend

**Viscosity:** 350cps +/- 50

**Solids:** 20% +/- 2%

**Wt./gallon:** 6.7

**Shelf Life:** 12 months in original sealed container and stored at normal room temperature.