



HANNA RUBBER COMPANY

# Specification Sheet

## Food Master™ Dry Goods (25-40) D

Formerly - 610W



Color	Hose I.D.		Hose O.D.		Max. W.P.		Vac.	MBR	Wt. Per ft	Length	Std. Pack	Pkg Code	Gates Item No.
	(in)	(mm)	(in)	(mm)	(psi)	(Bar)	(In. Hg)	(in)	(Lbs.)	(ft)			
Gray	4	101.6	4.56	115.8	40	2.8	—	48.0	2.08	100	PLT	T	3132-0782
Gray	5	127.0	5.56	141.2	30	2.1	—	60.0	2.46	100	PLT	T	3132-0793
Gray	6	152.4	6.56	166.6	25	1.7	—	72.0	3.04	100	PLT	T	3132-0797
Yellow	4	101.6	4.56	115.8	40	2.8	—	48.0	2.22	100	PLT	T	3132-0783
Yellow	5	127.0	5.56	141.2	30	2.1	—	60.0	2.73	100	PLT	T	3132-0794

**RECOMMENDED FOR:** Pneumatic transfer of flour and other dry foods requiring hose with a sanitary FDA tube.

**CAUTION:** Do not use for any type of edible or non-edible oils, acetic foods, or solvents. This includes mustard, vinegar, vegetable oils, and food grade sanitizers. Scheduled visual inspections of the tube and cover is necessary for food safety, optimal performance, and hose longevity. Based on application and use, preventative replacement cycles are recommended. Immediately replace any hose that shows tube or cover deterioration.

**TEMPERATURE:** -40°F to +150°F (-40°C to +66°C) continuous service.

**CONSTRUCTION:** **Tube:** [Type D2 \(Natural Rubber\). Sanitary FDA. White. 3/16" thick.](#)  
**Reinforcement:** Multiple plies, synthetic textile, static filament.  
**Cover:** [Type C4 \(Carboxylated Nitrile\). Yellow with burgundy stripe.](#)  
[Type D3 \(Natural Rubber\). Gray with burgundy stripe.](#)  
**Design Factor:** 4:1

**COUPLINGS:** [5](#), [7](#), [49](#) or [71](#). Reference the Hose Coupling Section.

**STANDARDS:** Tube meets FDA requirements.  
 FDA Approved Ingredients per 21 CFR 177.2600