

Directions For Use:

1. Surface Preparation

Remove all foreign material such as dust, dirt, oil, grease, wax, etc. Wipe both surfaces with a solvent such as methyl ethyl ketone (MEK) or isopropyl alcohol.

2. Application Temperature

The temperature of the adhesive and surfaces to be bonded should be at least 65°F (maximum 90°F)

3. Application

Stir/agitate well before using (extremely important). Brush a thin, uniform coating of adhesive to each surface.

Porous surfaces may require more than one coat. A uniform, glossy film indicates sufficient adhesive.

4. Drying Time

Allow the adhesive to dry until it is tacky to the touch but does not transfer to the finger

5. Bonding Range

Once dry, the adhesive has a short bonding range (5 minutes approx.)

6. Assembly

Position surfaces carefully before assembly. Bonding is immediate upon contact.

Apply sufficient pressure to ensure good contact between coated surfaces.